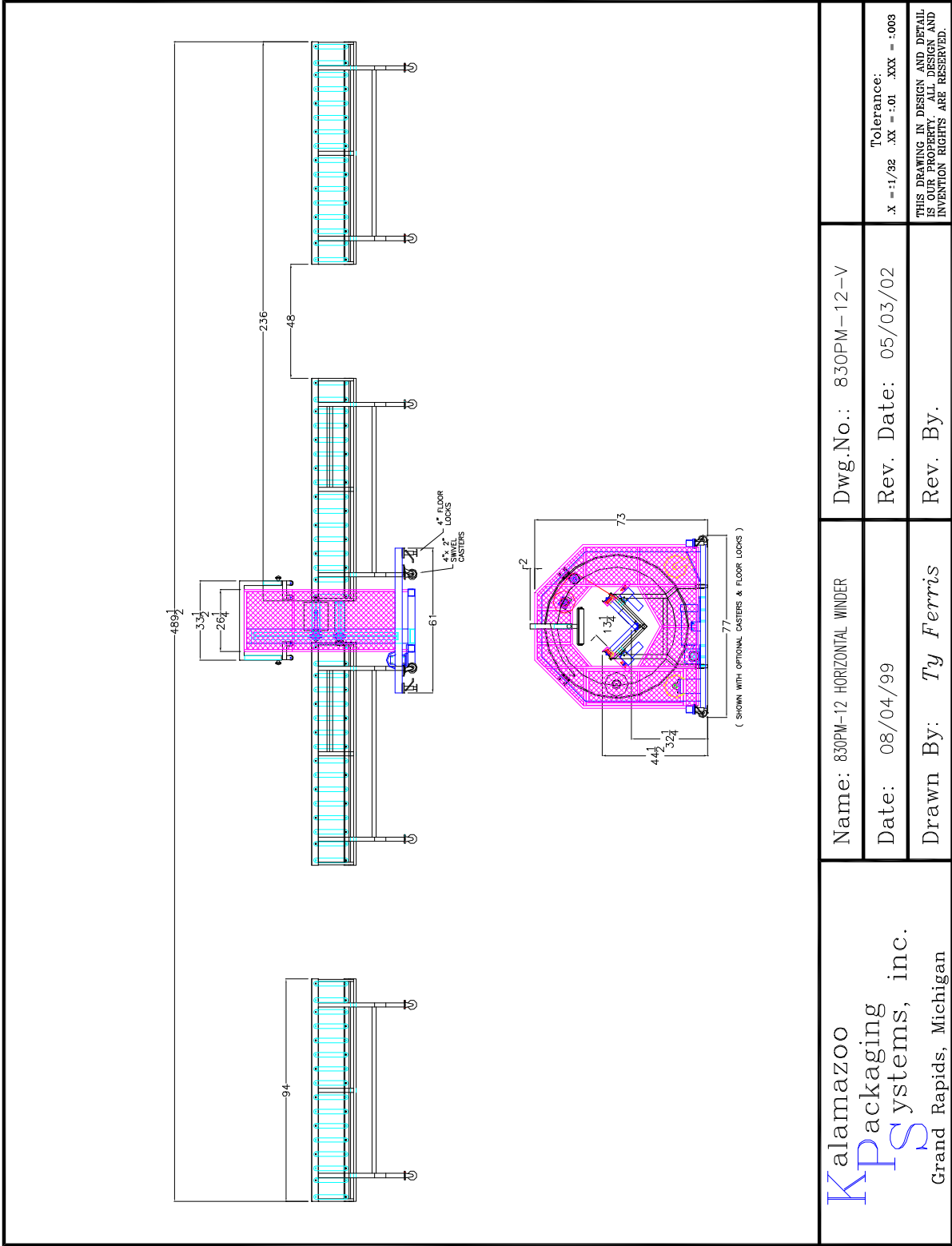


<p>Kalamazoo Packaging, inc. Grand Rapids, Michigan</p>	<p>Name: 830FA-12 FULLY-AUTOMATIC HORIZONTAL WINDER</p>	<p>Dwg.No.: 830FAC-12</p>
	<p>Date: 04/05/04</p>	<p>Rev. Date:</p>
	<p>Drawn By: Ty Ferris</p>	<p>Rev. By:</p>
<p>Tolerance: X = :1/32 .XX = :01 .XXX = :003</p>		<p>THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY. ALL DESIGN AND INVENTION RIGHTS ARE RESERVED.</p>



Kalamazoo
Packaging
Systems, inc.
 Grand Rapids, Michigan

Name: 830PM-12 HORIZONTAL WINDER
 Date: 08/04/99
 Drawn By: *Ty Ferris*
 Dwg.No.: 830PM-12-V
 Rev. Date: 05/03/02
 Rev. By.

Tolerance:
 .X = -1/32 .XX = .01 .XXX = .003
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